

1968 Index of Articles

Special Reports

Taxes, Vietnam War And Labor Are Cited As Influences on 1968 Business Outlook	Jan. 10
Steel Service Center Institute Pushes Industry Effectiveness	Jan. 16
Pallet Users Conference Points Up Advantages Of Unitized Loads	Jan. 78
WESTEC Spotlight: Materials And Designs Of The Future	Feb. 32
Smart New Robot Demonstrates Feasibility Of Automated Factories	Feb. 40
Western Manufacturing Visits The Northern California Industrial Exposition	Mar. 34
Western Material Handling & Packaging Show Highlights Products, Materials, Ideas	Apr. 40
How To Do Business With Lockheed	May 21
3M Clinic Visitors See New Abrasive Methods Demonstrated At Los Angeles Meeting	May 66
Western Electrical Expo Draws Thousands	May 68
The Cool And Wondrous World Of Cryogenics	June 21
Cryogenic Technology Plays Major Role In West's Aerospace Industry	June 25
Check List To Protect Plants & Jobs In Riot Conditions	June 40
The Ocean Industries	July 22
New Undersea Laboratory Planned	July 24
Western Packaging Exposition Generates Interest	July 28
Major Companies Demonstrate at Castings Show	July 44
Air And Water Pollution, Exaggeration Or Immediate Menace?	Aug. 21
"Grow West" Theme For Engineering-Maintenance Show	Aug. 35
The Commercial Aircraft Industry, Boom In The Marketplace	Sept. 23
Gates Rubber Company Suggestion Plan: Anyone For Ideas?	Sept. 35
WESTEC/North Meets In San Francisco/Sept. 24-26	Sept. 48
Packaging Profiles: Western Packaging Exposition	Sept. 64
The Food Processing Industry of the West	Oct. 21
Western Plant Engineering & Maintenance Briefs	Oct. 36
Desalination May Be The Answer To The Inexhaustible "Water Hole"	Nov. 19
Exhibitor Activity At WESTEC/North	Nov. 46
Resources Of The West	Dec. 21

Heating, Ventilating, Lighting

Win The Battle For Clean, Dry Air	Mar. 30
Plant Electrical System Planned For Fast-Paced Expansion Program	Mar. 27
Gas Infra-Red Heaters Provide Condensation Control And Personnel Comfort	June 48
Incineration Of Combustible Solvents	Aug. 16
Air Pollution Problem Bagged And Dumped	Aug. 27
Solvent Saver Cuts Costs	Dec. 51

Machine Tools — Power Transmission

Low Cost Automation For Small Machine Shops	Jan. 22
Tape Machines Will Produce Shop Profits	Jan. 22
Vibration Damped Boring Bar Cuts Machining Costs	Jan. 23
One Cutting Fluid Replaces Four, Cuts Downtime, Raises Accuracy	Jan. 24
Versatility Of Universal Grinder Is Vital To Cost Savings	Jan. 26
New Ultrasonic Detections Aids Critical Machining	Jan. 26
Moderate-Sized Warehouse Mechanized To Cut Material Handling Costs	Jan. 32
Point-To-Point Wiring Lowers Assembly Cost	Jan. 40
Getting Your Dollars Worth From V-Belts	Jan. 44
New Steel Sheaves Made In Unique Way	Jan. 44
Belt Slippage Ends During Rugged Service	Jan. 44
Computer Designs Entire Conveyor Systems To Offer Major Cost Savings	Jan. 45
Nylon Rollers Last Five Times Longer	Jan. 45
Abrasive Belt Machining Saves Vital Weight in Aerospace Parts	Feb. 46
Special Besley-Welles Top Used For C-5A Plane Part	Feb. 69
Numerically-Controlled Drill Solves Machining Problem At Aerojet General	Feb. 69
Burgmaster Redesigns Machining Center	Feb. 69
Aircraft Tolerances Uniformly Repeated On Plain Cylindrical Grinder	Feb. 70
Chatterless Milling Under Severe Conditions	Feb. 71
Mammoth Drawbench Features Low Cost Operation, Advanced Design Concepts	Mar. 24
Plant Electrical System Planned For Fast-Paced Expansion Program	Mar. 27
Ryerson Scores A "First" With Beveler At LA Plant	Mar. 66
Reamers Save Production Time In Drill Press Work	Mar. 67
Combination Part/Chip Conveyor Speeds Screw Machine Output	Mar. 68
Save Time, Boost Shop Efficiency With Fast Coordinate Inspection Techniques	Apr. 34
Increasing Machine Shop Productivity While Reducing Costs	Apr. 98
Automatic Riveter Fabricates Components By The Numbers	May 46
Flexible Couplings Help Boost Plant Production	May 47
Fishing Tackle Maker Hooked On Machinable Carbide	May 51
Precision Tube Bending for Cheyenne 'Copter' Parts	May 53
Metal Service Centers Meet Demand For "Super Size" Surface Grinding	June 36
Pay-Off For A Pilot Program in Aerospace Manufacturing	Aug. 30
Right Tool For The Job	Sept. 63
Producing The Phoebus 2-Nozzle	Sept. 96
Boozing Checking Tool Helps Keep Hughes 'Copters Flying	Sept. 100
N/C Welding Features Consistency, Repeatability	Oct. 40
Quick Change For Milling Machine	Oct. 42

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Multiple Welding Delivers Bonus Benefit

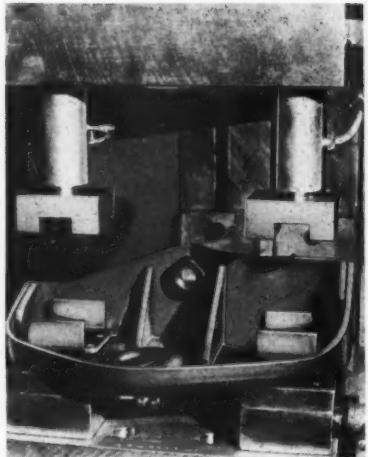
This technique speeds assembly, cuts reject cost

Multiple welding techniques are gaining favor throughout industry, according to reports from a number of sources. One such technique recently proved highly useful in reducing production costs to an automotive supplier.

Faced with the task of projection-welding two brackets to a frame assembly member consisting of four stampings, this manufacturer decided to use a multiple welding method which delivered a bonus benefit. To weld two brackets at a time with three projections each, he selected a Tuffaloy Equa-Press dual electrode holder to hold two projection welding electrodes.

Using the holder with a special lower fixture, the double welding process was easily effected. The fixture also acted automatically as an inspection device to detect warped weldments before the brackets were actually attached. This permitted the rejection of defective assemblies before the cost of projection welding has been incurred.

Without the holder, the supplier would have had to weld one bracket at a time and delay inspection until all welding was completed. This multiple welding system speeded production, and by substantially reducing the cost of rejects, made for a far more profitable operation.



Automotive component uses dual electrode holder (top of picture) with a special lower fixture to multiple-weld two brackets to a frame assembly member simultaneously.

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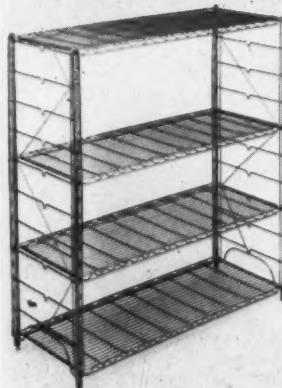
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How Special Machining Setup Releases Four Machine Tools For Other Jobs	Oct. 45
Standard Tooling Cuts Metal Stamping Costs	Oct. 48
Spinning Techniques Make Refractory Metals Behave	Nov. 26
Computer Program Slashes Costs	Nov. 32
Taming Titanium Machining Problems	Nov. 36
Savings On Cutting Tools Pay For Machine	Nov. 44
Special Fixtures Tighten Tolerances	Nov. 48
Proper Material Makes A Better Chain	Nov. 71
Inspection Machine Cuts Checking Time	Dec. 32

Industrial Relations

The Case Of The Lucky Offenders	Jan. 8
The Case Of The Ambiguous Telephone Call	Feb. 20
The Case Of The Chaotic Condition	Mar. 10
A Grievance About Pay While Awaiting Promotion	Apr. 18
The Case of the Married Couple	May 16
The Case Of The Defective Equipment	June 16

Material Handling

Moving Steel Beams Quickly And Economically	Jan. 28
Speedy Strapping	Jan. 28
Moderate-Sized Warehouse Mechanized To Cut Material Handling Costs	Jan. 32
Computer Designs Entire Conveyor Systems To Offer Major Cost Savings	Jan. 45
Nylon Rollers Last Five Times Longer	Jan. 45
Pallet Users Conference Points Up Advantages Of Unitized Loads	Jan. 78
Smart New Robot Demonstrates Feasibility Of Automated Factories	Feb. 40
FMC 445H Palletizer Stacks Landing Field Mats	Feb. 64
Costly Handling, Shipping Problem Eliminated	Feb. 64
Plant Electrical System Planned For Fast-Paced Expansion Program	Mar. 27
Permanent Magnet Hoist Uses No Electricity	Mar. 58
Plywood Pallets Suited To Distributor Needs	Mar. 58
New Plant Speeds Pipe Handling, Processing	Mar. 60
Combination Part/Chip Conveyor Speeds Screw Machine Output	Mar. 68
Special Purpose Cranes Back Up Overall Material Handling Plan	Apr. 22
New Streamlined Packaging Line Eliminates Fragile Parts Damage	Apr. 27
Automated Winding Platform Cuts Fiberglass Lay-Up Time By 65%	Apr. 37
Dual Purpose Handling System Boosts Efficiency	Apr. 89
Rubberized Containers Hit It Big In California, Hawaii	Apr. 92
Breaking Up Material Handling Traffic Jams	May 42
New Efficient Conveyor System Cuts Freight Handling Time	May 48
Flat Carton Material—A Problem To Stack?	May 48
Fast Moving Metal Stamping Plant Is No Place For "Sissy" Lift Trucks	June 32
Overhead Steel-Belt Conveyor Delivers To Assembly-Line Storage	June 50
A Brainy Conveyor Belt	July 39
Automated Warehouse System Expedites Stocks For 19-Store Chain	July 41
A Hydraulic Loader Built On Ideas	Aug. 46
Stopping The Rail Line Rock	Sept. 39
Lodi-Fab: "Racking" Up New Gains	Sept. 42
High-Capacity Hydraulic Cranes Service Trucks	Sept. 54
"Banking" Auto Bodies Assures Correct Model Mix	Sept. 56
Robots Help Offset Rising Labor Costs	Oct. 26
How To Handle A 95,000 Pound Egg	Oct. 28
New Method Of Applying Primer	Oct. 32
What Lift Truck To Buy—New Or Used?	Oct. 43
Miniature Shock Absorbers Cushion Impact-Vibration	Oct. 75
Lift Trucks Move In The Cold	Nov. 30
New Conveying Facilities At Spreckels	Nov. 50
Chip Removal Made Easy	Nov. 72
Only Bottles Ride This Little Train	Dec. 26
Gillig Bros. Specializes In "Overbuilt" School Buses	Dec. 36
A Warehouse System That Pays Its Way	Dec. 48

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Packaging & Shipping

Speedy Strapping	Jan.	28
Labeling Machine Performs Multiple Production Jobs	Jan.	34
Faster Veneer Packaging Cuts Time in Half	Jan.	34
Costly Handling, Shipping Problem Eliminated	Feb.	64
FMC 445H Palletizer Stacks Landing Field Mats	Feb.	64
Secure Strapping For Service Ctr. Applications	Mar.	61
New Streamlined Packaging Line Eliminates Fragile Parts Damage	Apr.	27
Rubberized Containers Hit It Big in California, Hawaii	Apr.	92
Tough Molded Foam Packaging Protects Expensive Components And Cuts Costs	May	34
New Efficient Conveyor System Cuts Freight Handling Time	May	48
Flat Carton Material—A Problem To Stack?	May	48
Stay-Tight Plastic Straps Put Squeeze On Storm Door Drop-Outs	June	50
Automated Warehouse System Expedites Stocks For 19-Store Chain	July	41
Labels Protect Diamond Shipments	Oct.	47
Only Bottles Ride This Little Train	Dec.	26
Polypropylene Strap Machine Effects Efficiency-Economy	Dec.	34

Metalworking, Fabrication

New Machine Triples Flame Cutting Capacity	Jan.	36
Die Casting Insures That Scrap Loss Is Reduced	Jan.	36
Aircraft Engine Parts Reclaimed By Brazing	Jan.	38
Make Your Own Magnetic Painting Or Plating Rack	Jan.	38
Electroless Nickel Costs Less, Protects Better	Jan.	38
Elastomer Die Springs Eliminate Die Damage	Jan.	40
EB Welding In Field Cuts Production Costs	Jan.	40
EB Welding, N/C Machine Tools Team Up To Manufacture Close Tolerance Jet Engine Parts	Feb.	43
West Coast Castings Serve National Market	Feb.	66
Hi-Speed Press Forms Beverage Cans	Feb.	66
Metal "Spiders" Pose Unique Metalworking Problems	Feb.	66
Device Lowers Diemaking Time And Expense	Feb.	67
Pressure Switches: Instant Accuracy Achieved	Feb.	67
Brass Valve Forging Costs Less Than Casting	Feb.	68
New Continuous Casting Process Produces High Quality Billets	Mar.	21
Quick Metallizing Job Puts Flaker Drum Back In Shape At Minimum Cost	Mar.	62
New Ceramic Introduced For Industry Die-Making	Mar.	63
Powder Metallurgy Offers Quality And Economy In Production Of Small Parts	Apr.	24
Simple Change In Production Cuts Manufacturing Cost By 50%	Apr.	32
Automated Winding Platform Cuts Fiberglass Lay-Up Time By 65%	Apr.	37
Superior Brazing Method Solves Joining Problem	Apr.	95
Universal Power Permits Welding Process Selection	Apr.	96
Use of Hydraulic Pressbrake Saves 15% Production Time	Apr.	97
Computer And Graphic Display Unit Help Speed Design Of Circuit Boards	May	29
Demand For Titanium Fasteners Gives Birth To New Industry	May	38
Selective Plating Cuts Cost of Radar Mount by 75 Percent	May	44
Automatic Riveter Fabricates Components By the Numbers	May	46
Metal Service Centers Meet Demand For "Super Size" Surface Grinding	June	36
Dig Those Crazy Etchings!	June	42
Adhesive Laminated Fuselage Skin Panels Solve Manufacturing Problems	June	44
Electron Beam Welding	July	32
Vacuum-Pressure Trailer Tank Built To Resist Corrosion	July	34
Single Piece Of Equipment Boosts Plant Capability	July	37
New Fabrication Techniques Developed For Infrared Detectors	July	38
Chromized Steel Increases Production Efficiency	July	50
Pay-Off For A Pilot Program	Aug.	30
Baffling A Baffle Corrosion Problem	Aug.	48
How To "Stretch" A Baby Airliner	Sept.	31
New Process For Fast, Strong Seam Welds	Sept.	34

"Banking" Auto Bodies Assures Correct

Model Mix	Sept.	56
Canteen Cups: That Old, Familiar Look	Sept.	60
The Wet World of Electro-Kinetics	Sept.	67
Producing The Phoebeus 2-Nozzle	Sept.	96
Bozong Helps Keep Hughes 'Copters Flying	Sept.	100
New Method Of Applying Primer	Oct.	32
N/C Welding Features Consistency, Repeatability	Oct.	40
Fabricating The Big, Brawny Hydroflex	Oct.	53
Electrocoating Has Its Advantages	Oct.	56
Spinning Techniques Make Refractory Metals Behave	Nov.	26
Honeycomb Panels Meet Strength-To-Weight Requirements	Nov.	40
Electron Beam Welding Saves Time, Material	Nov.	42
Proper Material Makes A Better Chain	Nov.	71
Sophisticated Flame Cutting	Dec.	29
Gillig Bros. Specializes In "Overbuilt" School Buses	Dec.	36
PIG (Plasmotron Inert Gas): A New Generation Process For The Production Line	Dec.	42
Happy Landings Through Selective Plating	Dec.	52

Plant Maintenance, Engineering and Construction

Motorola Recognizes Value of Rocklinizing	Jan.	42
CF&I Incinerator Fights Smog, Salvages Copper And Valuable Material	Jan.	48
Alloy Steels Last Longer In Heat Exchanger Use	Jan.	48
Flexible Plant Heating At Lowest Overall Cost	Jan.	50
Fume Scrubber Stack Installed at 40% Saving	Jan.	48
Saving Money During Plant Reconstruction	Jan.	53
Sound Traps Absorb Noise In Boeing's New Space Center	Jan.	53
Restoring Damaged Motors Save Many Thousands	Jan.	54
Floor Finish Cuts Cleanup Costs 50%	Jan.	54
Repair Welding Puts Cutter Back In Service	Jan.	55
Acrylic Latex Enamel Simplifies Maintenance	Jan.	55
Ford Uses Inexpensive Cement For Quicker Installations	Jan.	55
Cast Nylon Wear Strips Outlasts Rubber Pads	Jan.	58
Maintenance Hint Saves \$115,745 On Engine Repair	Jan.	56
Fiberglass Springs Avoid High Breakage Costs	Jan.	56
Low Cost Line Of Reinforced Plastic For Bearings	Jan.	57
West's Largest Investment Castings Plant Meets Rising Industrial Needs	Feb.	27
Win The Battle For Clean, Dry Air	Mar.	30
Save Time, Boost Shop Efficiency With Fast Coordinate Inspection Techniques	Apr.	34
Apricots Clean Engines	Apr.	100
Cryogenic Technology Plays Major Role In West's Aerospace Industry	June	25
How To Select An Industrial Park Site For Expansion	July	26
"Super Cannery" For Tri-Valley	July	30
Incineration Of Combustible Solvents	Aug.	16
Air Pollution Problem Bagged And Dumped	Aug.	27
Gates Rubber Company Suggestion Plan: Anyone For Ideas?	Sept.	35
Lodi-Fab: "Racking" Up New Gains	Sept.	42
The Wet World of Electro-Kinetics	Sept.	67
Rich Re-vitalizes By Relocating	Sept.	71
Guard Against Nine Major Fire Hazards	Oct.	57
Chip Removal Made Easy	Nov.	72
Solvent Saver Cuts Costs	Dec.	51
They Solved Time And Production Problems By Simply Building A New Plant Around The Old One	Dec.	54

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